Technical Information Bulletin

Subject: TR 1510 Modification of Master Clamp Plate 2 **BULLETIN NO.: 19502**

[ ] Factory Modification [X] Field Modification [ ] Safety Information [X] Technical Information [ ] General Information [ ] Adv. Tech Information	Applies to: TR1510	Modification Schedule: [ ] TBS [ ] Next Call [ ] Next PM [X] As Necessary	Factory Installed_____ Field Installed_____ FittingTime _____

SUMMARY:

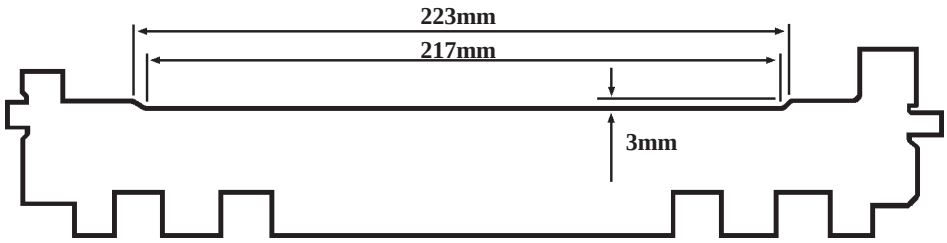
Several reports have indicated that a few TR Model Risographs have had the Master Clamp Plate strike the Master Removal Hooks. If this does occur, the Master Clamp Plate should be replaced with the a new version named the **Master Clamp Plate 2**.

IMPORTANT:

Changing to the Master Clamp Plate 2 **requires** replacement of the Master Removal Hook with the **Master Removal Hook 2** (Part Number 020-14140-002).

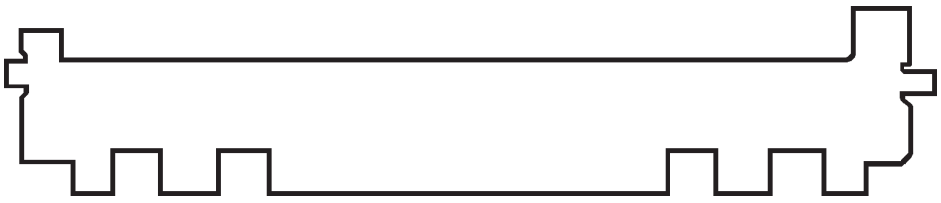
New Registered Part:

020-12220-106 Master Clamp Plate 2 **(Note: This Assembly has a 3mm Cutout)**



Old Part:

020-12220-009 Clamp Plate Base Assembly **(Note: This Assembly has NO Cutout)**



Serial Number Incorporation:

The above changes were incorporated into the TR1510 with Serial Number 80508810